1. Never operate equipment unless you have been trained to do so.

2. Do NOT allow others to ride on equipment you are operating at any time.

3. Make sure equipment is stopped before attempting to clean, unclog, service, or repair.

4. Keep all guards in place.

5. Read and follow equipment manuals.

6. Always use the equipment manual or lubrication order when servicing equipment.

7. Lower all attachments before working on a machine.

8. Use safety blocks and jacks when suspending parts of machinery; using a jack alone is unsafe.

9. Perform a safety check before using equipment.

10. Use care when mounting or dismounting equipment.

11. Check on-board fire fighting devices.

12. Use extreme care when operating around ditches and embankments.

13. Make sure rollover protection structures (ROPS) are properly secured.

14. Use the operator seat belt only when ROPS are present.
15. Check behind vehicles before backing.

16. Use the safety cage when changing tires.

17. Shut equipment down and lower all ground engaged devices before leaving.

18. Do not wear loose or ragged clothing near rotating shafts or gear trains.

19. Modify equipment only with the manufacturer’s approval.

20. Use extreme care when moving equipment on public roads.

21. Keep machinery off public roads at night unless equipment is lighted in accordance with state law.

22. Be watchful and maintain full control when entering a public roadway or when entering or leaving a field through gates.

23. Make no sudden turns while operating in road gear, and stay on the traveled portion of the roadway.

24. ASK if you have questions about machinery safety.