



# MACHINERY SAFETY

- 1. Never operate equipment unless you have been trained to do so.**
- 2. Do NOT allow others to ride on equipment you are operating at any time.**
- 3. Make sure equipment is stopped before attempting to clean, unclog, service, or repair.**
- 4. Keep all guards in place.**
- 5. Read and follow equipment manuals.**
- 6. Always use the equipment manual or lubrication order when servicing equipment.**
- 7. Lower all attachments before working on a machine.**
- 8. Use safety blocks and jacks when suspending parts of machinery; using a jack alone is unsafe.**
- 9. Perform a safety check before using equipment.**
- 10. Use care when mounting or dismounting equipment.**
- 11. Check on-board fire fighting devices.**
- 12. Use extreme care when operating around ditches and embankments.**
- 13. Make sure rollover protection structures (ROPS) are properly secured.**
- 14. Use the operator seat belt only when ROPS are present.**



# **MACHINERY SAFETY** (continued)

- 15. Check behind vehicles before backing.**
- 16. Use the safety cage when changing tires.**
- 17. Shut equipment down and lower all ground engaged devices before leaving.**
- 18. Do not wear loose or ragged clothing near rotating shafts or gear trains.**
- 19. Modify equipment only with the manufacturer's approval.**
- 20. Use extreme care when moving equipment on public roads.**
- 21. Keep machinery off public roads at night unless equipment is lighted in accordance with state law.**
- 22. Be watchful and maintain full control when entering a public roadway or when entering or leaving a field through gates.**
- 23. Make no sudden turns while operating in road gear, and stay on the traveled portion of the roadway.**
- 24. ASK if you have questions about machinery safety.**